

TEST REPORT

No. : SHIN2112090096MR

Date : Dec 24, 2021

Page: 1 of 11



CUSTOMER NAME: SHANGHAI ROVAL ZINC RICH PAINT CORPORATION
ADDRESS: NO.393 FENGGONG RD,JIADING MALU SHANGHAI,CHINA

Sample Name : ROVAL Cold Galvanizing Compound

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : 15579461
Date of Receipt : Jun 11, 2021
Testing Start Date : Jun 11, 2021
Testing End Date : Dec 02, 2021
Test result(s) : For further details, please refer to the following page(s)
(Unless otherwise stated the results shown in this test report refer only to the sample(s) tested)

Signed for
SGS-CSTC Standards Technical
Service (Shanghai)Co., Ltd.

Crystal Wan
Authorized signatory



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Summary of Results:

No.	Test Item	Test Method	Result	Conclusion
1	Cyclic Corrosion Test	ISO 11997-1:2017 Cycle D	See result	/

Note: Pass : Meet the requirements;
 Fail : Does not meet the requirements;
 / : Not Apply to the judgment.



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Test Item: Cyclic Corrosion Test

Sample Description: Metal panel

Test Method: ISO 11997-1:2017 Cycle D

Test Condition:

Pretreatment: Scribe a line to the substrate with V cut.

- ① Salt spray test(See note 1), 0.5h
- ②(30±2)°C, (95±3)%RH, 1.5h
- ③(50±2)°C, hot dry, 2h
- ④(30±2)°C, warm dry, 2h

Step ①~④ as 1 cycle, total 308 cycles (1848h).

Test Result:

Test period	Sample	Degree of blistering (See note 2)	Degree of flaking (See note 3)	Degree of cracking (See note 4)	Degree of rusting (See note 5)
168h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
336h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
504h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
672h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0



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Test period	Sample	Degree of blistering (See note 2)	Degree of flaking (See note 3)	Degree of cracking (See note 4)	Degree of rusting (See note 5)
840h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
1008h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
1176h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
1344h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
1512h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
1680h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0
1848h	1	0(S0)	0(S0)	0(S0)	Ri0
	2	0(S0)	0(S0)	0(S0)	Ri0
	3	0(S0)	0(S0)	0(S0)	Ri0



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Note:

1. Salt spray test:

Concentration of solution collected: (50±5)g/L NaCl

Chamber temperature: (30±2)°C

Volume of salt solution collected: (1.0~2.0)ml/(80cm²·h)

pH of collected solution at (25±2)°C: 6.5~7.2

2. Degree of Blistering refers to ISO 4628-2:2016, rating 0 is the best and rating 5 is the worst. If the coating is assessed as having blisters of quantity 0, size 0, degree of blistering is 0 (S0).

Rating scheme for designating the quantity of defects

Rating	Quantity of defect
0	none, i.e. no detectable defects
1	very few, i.e. small, barely significant number of defects
2	few, i.e. small but significant number of defects
3	moderate number of defects
4	considerable number of defects
5	dense pattern of defects

Rating scheme for designating the size of defects

Rating	Size of defect
0	not visible under ×10 magnification
1	only visible under magnification up to ×10
2	just visible with normal corrected vision
3	clearly visible with normal corrected vision (up to 0.5mm)
4	0.5mm to 5mm
5	larger than 5mm



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3. Degree of Flaking refers to ISO 4628-5:2016, rating 0 is the best and rating 5 is the worst. If the coating is assessed as having flaked area of quantity 0, size 0, degree of flaking is 0 (S0).

Rating scheme for designating the quantity of flaking

Rating	Flaked area %
0	0
1	0.1
2	0.3
3	1
4	3
5	15

Rating scheme for designating the size of areas exposed by flaking

Rating	Size of flaked areas (largest dimension)
0	not visible under x10 magnification
1	up to 1mm
2	up to 3mm
3	up to 10mm
4	up to 30mm
5	larger than 30mm

4. Degree of Cracking refers to ISO 4628-4:2016, rating 0 is the best and rating 5 is the worst. If the coating is assessed as having cracks of quantity 0, size 0, degree of cracking is 0 (S0).

Rating scheme for designating the quantity of cracks

Rating	Quantity of cracks
0	none, i.e. no detectable cracks
1	very few, i.e. small, barely significant number of cracks
2	few, i.e. small but significant number of cracks
3	moderate number of cracks
4	considerable number of cracks
5	dense pattern of cracks



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Rating scheme for designating the size of cracks

Rating	Size of cracks
0	not visible under ×10 magnification
1	only visible under magnification up to ×10
2	just visible with normal corrected vision
3	clearly visible with normal corrected vision
4	large cracks generally up to 1mm wide
5	very large cracks generally more than 1mm with

5. Degree of Rusting refers to ISO 4628-3:2016, evaluate according to the rusted area of the substrate, rating Ri 0 is the best and rating Ri 5 is the worst.

Degree of Rusting	Rusted area %
Ri 0	0
Ri 1	0.05
Ri 2	0.5
Ri 3	1
Ri 4	8
Ri 5	40-50



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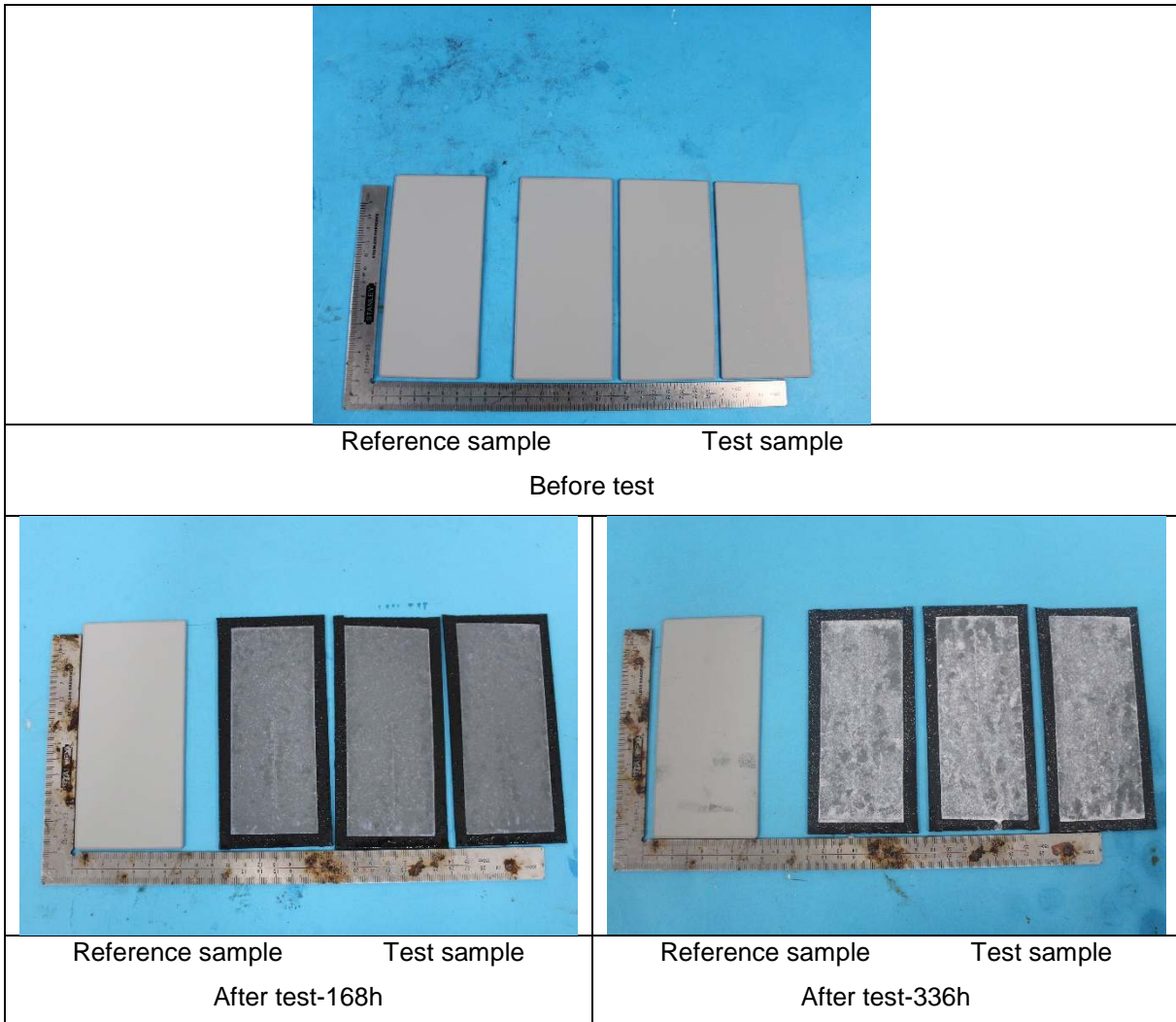
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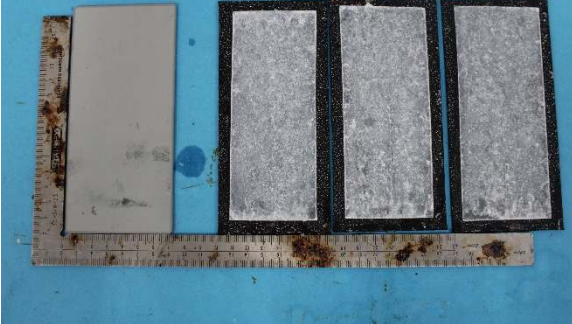
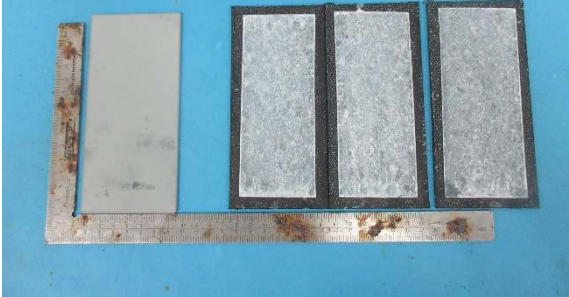
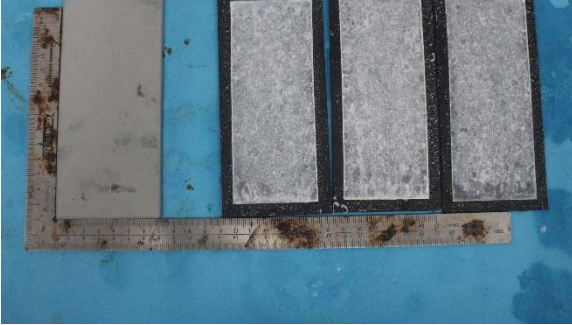
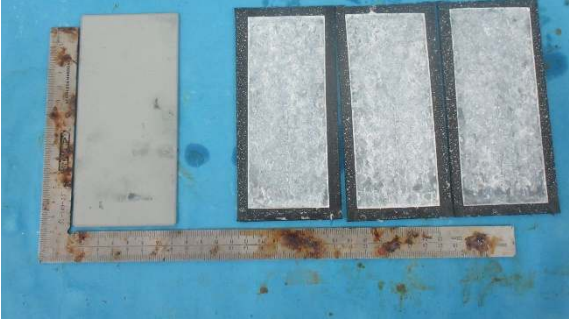
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<p>Reference sample Test sample After test-504h</p>	<p>Reference sample Test sample After test-672h</p>
	
<p>Reference sample Test sample After test-840h</p>	<p>Reference sample Test sample After test-1008h</p>



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<p>Reference sample Test sample After test-1176h</p>	<p>Test sample After test-1344h</p>
	
<p>Test sample After test-1512h</p>	<p>Test sample After test-1680h</p>



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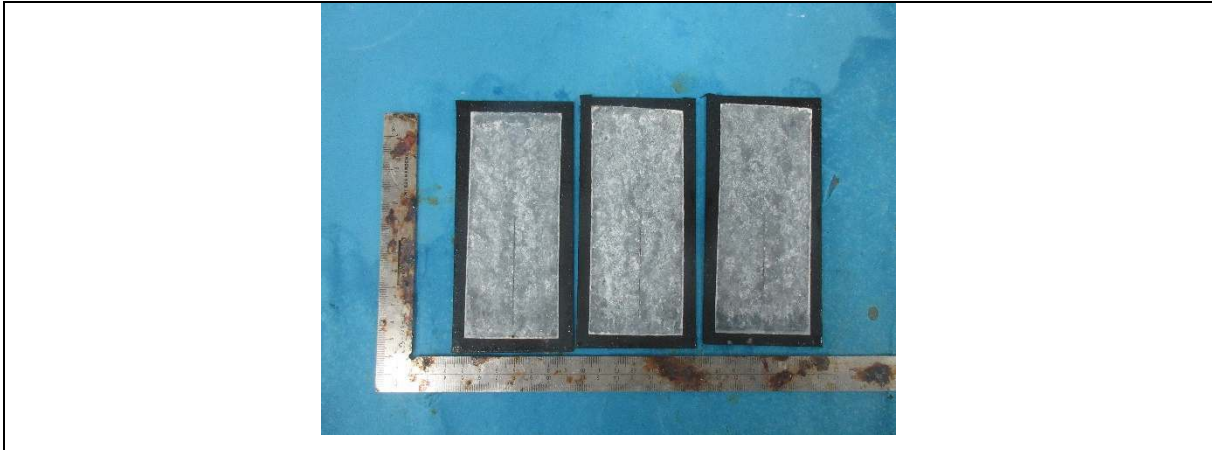
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Test sample
After test-1848h

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