# **Performance of ROVAL**

**Exposure test results** (Japan weathering test center in Miyakojima Island)

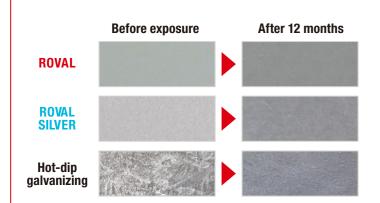


Miyakojima Island is located in the far southern part of Japan, with roughly the same latitude as Florida, U.S.A. The Island is surrounded by a lot of deteriorating factors such as high temperature, high humidity, strong sunshine, and a salt-rich atmosphere.

#### From normal paint to ROVAL



#### **Color weathering of ROVAL products**



#### **Certified anti-corrosion performance**



#### **Cold Galvanizing ROVAL Method**

ROVAL has been certified to have equivalent anti-corrosion performance as hot-dip galvanizing by the Council for Construction Technology Review and Certification in Japan.

# **≡** SINCE 1955 ROVAL rovalworld.com

ROVAL CORPORATION (Japan) SHANGHAI ROVAL ZINC RICH PAINT CORPORATION **ROVAL (SHANGHAI) SALES & TRADING CORPORATION** 

# **ROVAL Superior anti-corrosion paint**

# Equivalent anti-corrosion performance to hot-dip galvanizing



Restoration of galvanized surfaces

An alternative to hot-dip galvanizing Weak parts that are easily deformed



#### **Applications**

















Compound









#### **Cold Galvanizing Compound**

# **Equivalent anti-corrosion performance to hot-dip galvanizing.**



**Cold Galvanizing Compound** ローバル

Color Sample







Volume	420ml Aerosol	1kg	2.5kg	10kg	25kg
Theoretical coverage (80µm)	0.5m <sup>2</sup>	2m <sup>2</sup>	5m <sup>2</sup>	20m <sup>2</sup>	50m <sup>2</sup>

#### **Silver Zinc Rich**



Color Sample



# Finishes in a color similar to hot-dip galvanizing.



420ml Aerosol



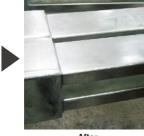
Volume	420ml Aerosol	0.7kg	1.5kg	7kg	20kg
Theoretical coverage (80µm)	0.4m <sup>2</sup>	1.4m <sup>2</sup>	3m <sup>2</sup>	14m <sup>2</sup>	40m <sup>2</sup>

# Perfect Color Matching Metallic Spray (No anti-corrosion effect)

#### **Gray coating touch-up**









**Topcoat for ROVAL** 





Apply ROVAL MC for color matching

#### **Features**

# Ready-to-use single liquid type

**Dilution** is unnecessary so painting is very easy.

No troublesome work, like mixing two liquids.

**Aerosol** product lineup.

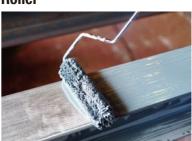


## **Application methods**

**Brush** 



Roller



**Conventional / Air-less spray** 



#### **Necessary steps**

#### **ROVAL** has to be applied **DIRECTLY** to metal surfaces.

The direct contact between the zinc and the metal surface will result in cathodic reaction.

#### X Prohibited steps

#### Never use primers.

Primer will compromise the performance of Roval products.

# 3 important points

#### 1 Surface preparation



Prepare the metal surface by sandblasting or with appropriate power tools.

Remove all contamination on the surface such as moisture, oil, mill scale, rust, and old paint.

### 2 Adequate agitation of product



Agitate the products well to obtain uniform density.

#### Dilution is not required.

\*Only when the product thickens, use aromatic thinner such as Xylene. (Within 5% of paint weight)

#### 3 Sufficient film thickness



Total dry film thickness = more than 80µm Do not spread the paint too thin.

Anti-corrosion performance is proportional to dry film thickness.

Coating interval: 30~60min









