

# ROVAL Superior anti-corrosion paint

Equivalent anti-corrosion performance to hot-dip galvanizing

## Anti-corrosion protection for steel



Steel frame



Solar panel

## Restoration of galvanized surfaces



Cut surfaces



Non-plated parts

## An alternative to hot-dip galvanizing



Large parts



Weak parts that are easily deformed under high temperatures

## Renovation of galvanized surfaces

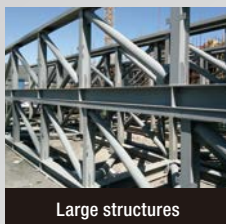


Steel towers



Mechanical parking lots

## Applications



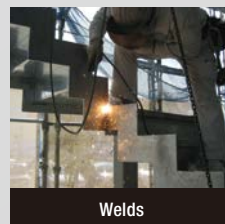
Large structures



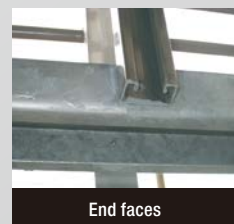
Bolt connections



Sign post foundations



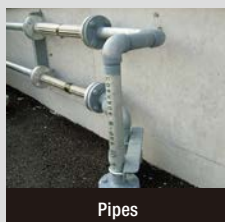
Welds



End faces



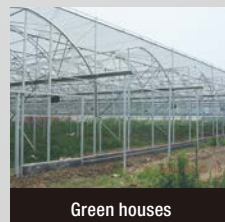
Lighting towers



Pipes



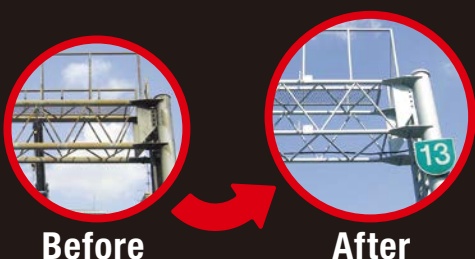
Steel gates



Green houses



Gratings



Before

After



Cold Galvanizing Compound

**ROVAL**

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## Cold Galvanizing Compound

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## ROVAL

Cold Galvanizing Compound

ローバル

Color Sample

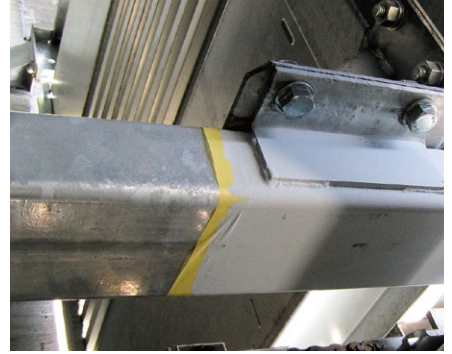


Color : Gray

## Equivalent anti-corrosion performance to hot-dip galvanizing.

Zinc  
Content  
**96 %**

Meets ASTM A780, ISO1461



Volume	420ml Aerosol	1kg	2.5kg	10kg	25kg
Theoretical coverage (80µm)	0.5m <sup>2</sup>	2m <sup>2</sup>	5m <sup>2</sup>	20m <sup>2</sup>	50m <sup>2</sup>

## Silver Zinc Rich

# RS

## ROVAL SILVER

Zinc Rich Compound

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Color Sample



Color : Silver

## Finishes in a color similar to hot-dip galvanizing.

Zinc  
Content  
**83 %**

Contains  
Aluminum

Meets ISO1461



Volume	420ml Aerosol	0.7kg	1.5kg	7kg	20kg
Theoretical coverage (80µm)	0.4m <sup>2</sup>	1.4m <sup>2</sup>	3m <sup>2</sup>	14m <sup>2</sup>	40m <sup>2</sup>

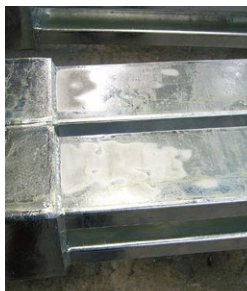
# MC

## Perfect Color Matching Metallic Spray (No anti-corrosion effect)



ROVAL MC Color Matching Metallic Spray  
for Galvanized materials  
Coverage : 3m<sup>2</sup>

Gray coating touch-up



Before

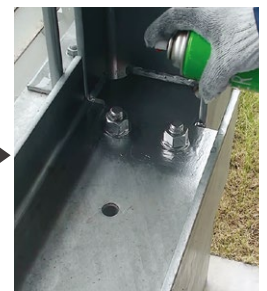


After

Topcoat for ROVAL



Repair with ROVAL



Apply ROVAL MC for color matching



## Features

## Ready-to-use single liquid type

Dilution is unnecessary so painting is very easy.

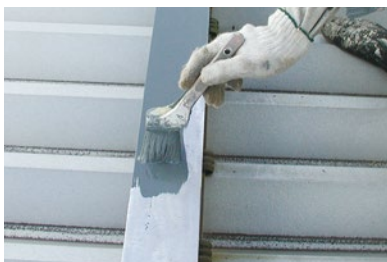
No troublesome work, like mixing two liquids.

Aerosol product lineup.



## Application methods

Brush



Roller



Conventional / Air-less spray



## Necessary steps

**ROVAL has to be applied DIRECTLY to metal surfaces.**

The direct contact between the zinc and the metal surface will result in cathodic reaction.

## ✗ Prohibited steps

**Never use primers.**

Primer will compromise the performance of Roval products.

## 3 important points

### 1 ▶ Surface preparation



Prepare the metal surface by sandblasting or with appropriate power tools.  
Remove all contamination on the surface such as moisture, oil, mill scale, rust, and old paint.

### 2 ▶ Adequate agitation of product

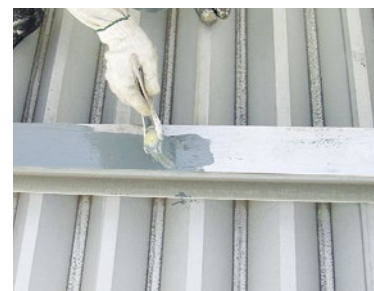


Agitate the products well to obtain uniform density.

**Dilution is not required.**

\*Only when the product thickens, use aromatic thinner such as Xylene. (Within 5% of paint weight)

### 3 ▶ Sufficient film thickness



**Apply two coats. (Each coat: 40μm)**

Total dry film thickness = more than 80μm

**Do not spread the paint too thin.**

Anti-corrosion performance is proportional to dry film thickness.

Coating interval : 30~60min



## Wrong application

Applying product to rusted surfaces



Applying product to painted surfaces



# Performance of ROVAL

## Exposure test results (Japan weathering test center in Miyakojima Island)

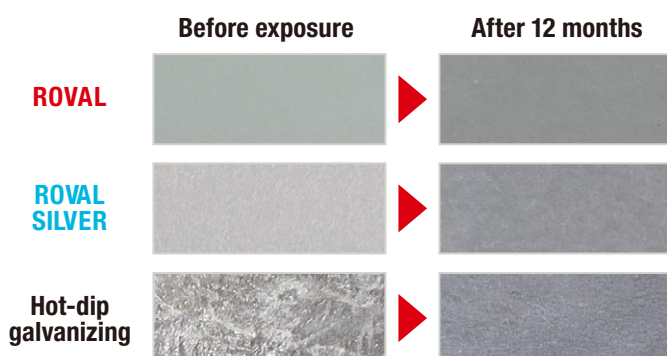


Miyakojima Island is located in the far southern part of Japan, with roughly the same latitude as Florida, U.S.A. The Island is surrounded by a lot of deteriorating factors such as high temperature, high humidity, strong sunshine, and a salt-rich atmosphere.

## From normal paint to ROVAL



## Color weathering of ROVAL products



## Certified anti-corrosion performance



### Cold Galvanizing ROVAL Method

ROVAL has been certified to have equivalent anti-corrosion performance as hot-dip galvanizing by the Council for Construction Technology Review and Certification in Japan.

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